

DATE BY
1-11-37 R.A.

DRILL #32 (.116)
THRU - 2 HOLES

DRILL 1/2 DEEP
-TAP #6-32 NC-2

4 HOLES 9/32 DEEP
IN - 3 SPACES ONLY

E C-32 TAP HOLES IN - 2, 3, 4.
ADDED NOTE: DRILL #29 (.136) THRU.
TAP #8-32 NC-2, 1/8 DEEP (MIN). ADDED 1/2 DIA.
C BORE DIM, 3/8 DIA. 2 1/2 1/2
DIMS. W.T. CHG. NEG. 1-11-37

B TRACED

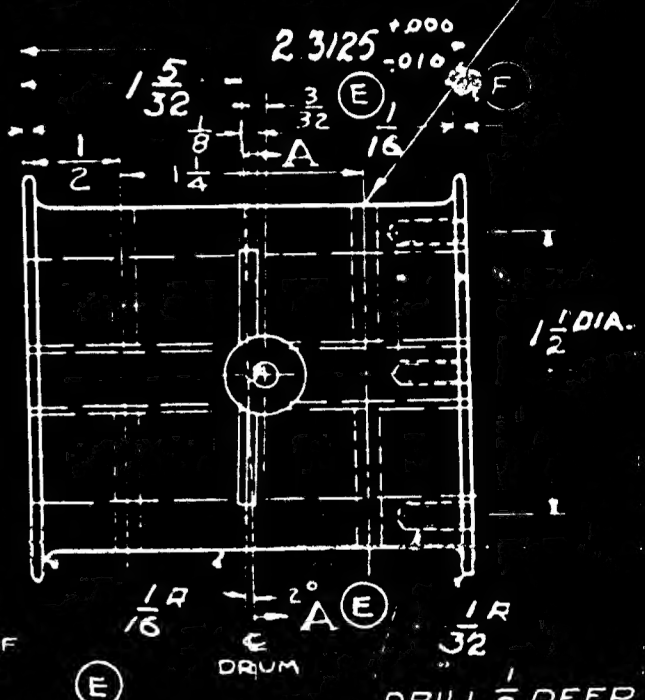
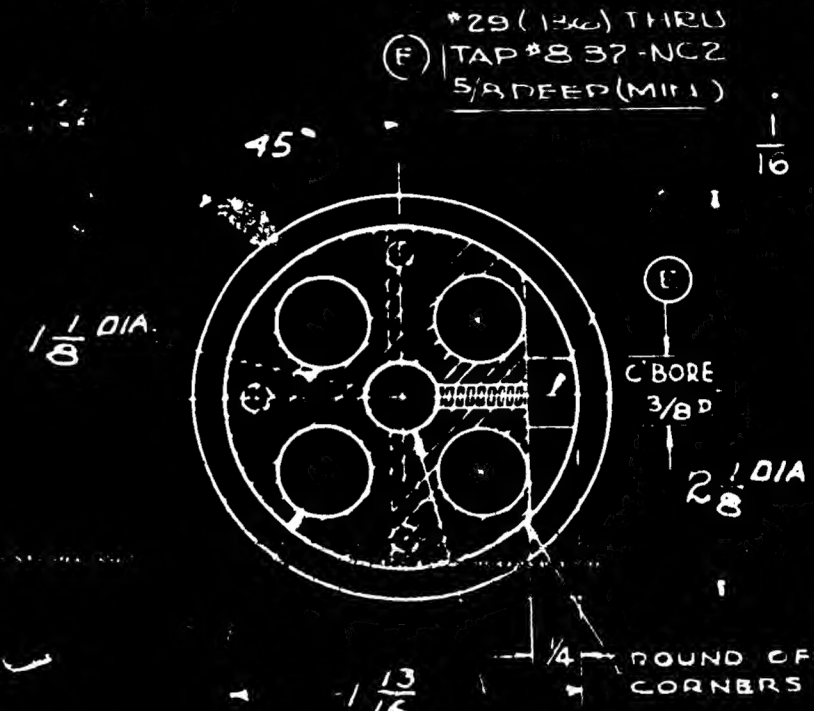
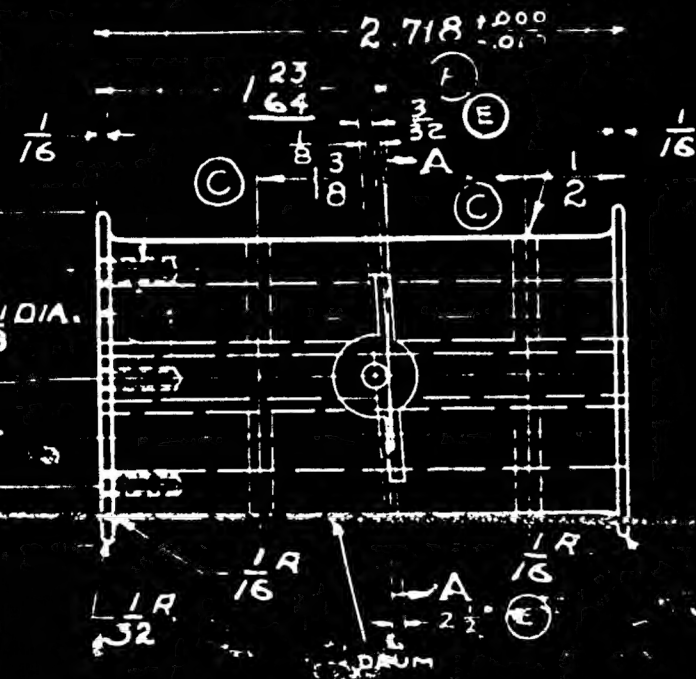
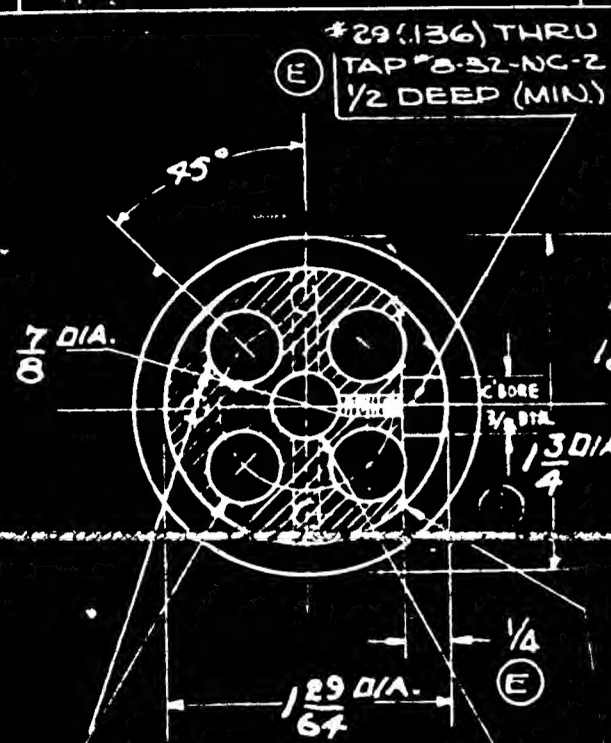
C ADDED 2-3/2 DIA HOLES PER DRUM. 1-21-38 WEIR

D ADDED -4. HOLES 9/32 DEEP WEIR = 3/8 DEEP.

#32 HOLES WERE 3/32

E I REMOVED 2 (.125) DRILL THRU

DRILL #32 (.116) 2 HOLES



SECTION A-A

3 RUDDER DRUM

2 ELEVATOR DRUM

FINISH CODE
ANODIC TREATMENT
PRIMER
VINYL PRIMER
WASH PLATE

DRILL 1/2 THRU
4 HOLES EQ. SPACED

SECTION A-A

SEE RELEASE SHEET

-4		-4	PBY-5	28C2030
-3	.34	-2,3	PBY-4	28C1070
-2	.43	-2,3	PBY-3	28C1070
		-2,3	PBY-2	28C1070
		-2,3	PBY-1	28C1070
		-3	XPBY-1	28C1070
		-2	XPBY-1	28C1070

O.H.	MODEL	NEXT ASSY.	REQ.
-4	28-5MNAAMC	28C2030	1 EACH
-3	28-5MNAAMC	28C1070	1 EACH
-2	28-5MNAAMC	28C1070	1 EACH
-4	28-5MASHCME	28C2030	1 EACH
-3	28-5MASHCME	28C1070	1 EACH
-2	28-5MASHCME	28C1070	1 EACH
-4	PBY-5A,5B	28C2030	1 EACH
-3	PBY-5A,5B	28C1070	1 EACH
-2	PBY-5A,5B	28C1070	1 EACH

NOTED

A-ALL YBAR 46A5CONDY NONE

ZP-2AKV

WEIR J. H. GREEN

12-20-35 1-13-36

DRUMS-ELEVATOR & RUDDER
FLAP CONTROL-CABLE

28C1067